



We took the best that exists and made it better. Beneath the surface lies some of the most advanced technology available.

Millie

Combining innovation and engineering with timeless design, the Millennium defines the high-end longarm market. By embracing technology and blending it with the traditional skills of master craftspeople, we are able to produce timeless, treasured longarms that bring the joy of quilting into your home or studio. The Millennium is the result of complete creative and engineering freedom.

FEATURES AND BENEFITS

In 1998, APQS became the first longarm company to develop and perfect stitch regulation. An innovative breakthrough and unique to APQS, Adaptive Logic Stitch Regulation™ makes all your stitches precise and accurate – where you want them, when you want them.

All APQS machines are simple to operate and easy to use. The simple touch pad and handle-mounted controls on the Millie let you operate and control your quilting with the touch of a button. And standard features like the thread break sensor, low bobbin alert, stitches per inch selector, electronic channel locks and the single stitch mode all work together to make the Millie simple to learn and easy to operate. You will be able to complete projects faster and easier than you ever dreamed possible.

Another exclusive option, available with all APQS longarm models, is Quilt Path™, a simple to learn and easy to use computerized quilting system. Enjoy the benefits of an automated quilting system and quilt your masterpiece with ease and professional accuracy. Quilt Path™, which is available for all APQS longarm models, features an easy to use touch screen tablet that makes it simple for you to design and lay out your project and let Quilt Path™ quilt it!

The tracking or movement system is an extremely important part of any longarm. APQS developed a revolutionary new system with our Bliss™ track system. Exclusive to APQS machines, the Bliss™ track system provides smooth and easy machine movement, enabling hours of effortless quilting.

The Millennium is made in America and is backed by a lifetime warranty. Our service and education are unrivaled and have been part of our legacy for more than 30 years. Our customer support and trained service technicians are never more than a phone call away to help you with the care and feeding of your brand new APQS longarm.





Smooth and easy to move. The **Bliss™** track system option eliminates the resistance found in traditional longarm track systems. Bliss™ provides smooth, effortless and easy movement, allowing you to quilt for hours without feeling tired.



The **simple touchpad** allows you to easily set or change your quilting preferences with the touch of a button. Start with your default preferred setting. You can change your stitch length or return to your favorite settings with just one touch. Know with certainty when your bobbin is about to run out with the low bobbin indicator.



Computerized quilting makes precision quilting fun & easy. With our **Quilt Path™** option, you design it and Quilt Path™ quilts it. Choose from a vast library of patterns or design your own. From simple pantograph quilting to custom quilt creations, it is all available at your fingertips with the Quilt Path™ touch screen tablet.



Our **Adaptive Logic Stitch Regulator™** is the most precise in the industry, providing accurate stitches – where you want them, when you want them.



Time-saving features like our streamlined table design, needle positioner, single-stitch button and bobbin thread cutter result in hours of effortless quilting. Accessories like interchangeable hopping feet, rulers, specialty thread holders and many others empower you to be as creative as you want. At APQS we truly believe that quilting is meant to be fun!



QUILT EASIER.
QUILT INSPIRED.

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Why choose the APQS Millennium

- Simple to learn and easy to use. Be a quilter, not a mechanic.
- Most precise stitch regulator in the industry. Accurate stitches – where you want them, when you want them.
- Simple touch pad and control buttons on the front and back of the machine allow you to quickly learn how to operate your machine.
- Exclusive Bliss™ track system provides smooth and easy machine movement, enabling hours of effortless quilting.
- Lifetime warranty – handcrafted in America and built to last.
- Lifetime customer support – unrivaled service and education.
- Our exclusive Quilt Path™ computer system is affordable, fun and available on all APQS longarm models.
- Streamlined table design with time-saving accessories.
- Low bobbin indicator lets you know when it's time to change your bobbin.
- Top thread break sensor alerts you if the top thread breaks so you can quickly get back to quilting.
- Multi-positional handles are fully adjustable, giving you greater control for all styles of quilting.
- Simple thread path reduces tension problems and makes changing thread easy.
- Directional locking. A push button electronic lock enables straight-line horizontal or vertical quilting.
- Interchangeable hopping foot lets you customize your machine's feet based on the kind of quilting you do.
- Stand alone APQS turbo bobbin winder.
- Handcrafted at APQS headquarters in Carroll, Iowa.
- Exceptional value.
- Free beginner class.

SPECIFICATIONS

- Throat size: 26" x 10 ½"
- 10', 12' or 14' deluxe table
- Weight: 47 lbs (21.32 kg)
- Voltage: 120V, 50/60 Hz. All APQS machines run on standard household current.
- Needle speed: 0-3500 SPM
- Footprint: 5' w x 10', 12' or 14' l

AVAILABLE OPTIONS FOR THE MILLENNIUM

- Quilt Path™ computerized quilting system
- Quilt Glide stitch mode
- Bliss™ track system
- Overhead lighting
- Automatic quilt advance with foot pedal control
- Hydraulic table lift
- In-home set-up by factory-certified technician

Every Millennium Quilting System comes with machine, table, canvas covered rollers, patterns, thread, bobbins, bobbin winder, simple, easy-to-follow assembly instructions, basic training DVD and a manual on computer CD.